



SINAMICS G120C

Frequency inverter

Getting Started · 01/2011



SINAMICS

Answers for industry.









Safety notes	400cm-trseye
Introduction	2
Installing	3
Commissioning	4
Parameter list	5
Trouble shooting	6

SINAMICS

SINAMICS G120C Frequency inverter

Getting Started

Edition 01/2011, Firmware V4.4





Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.

DANGER

indicates that death or severe personal injury **will** result if proper precautions are not taken.

WARNING

indicates that death or severe personal injury may result if proper precautions are not taken.

with a safety alert symbol, indicates that minor personal injury can result if proper precautions are not taken.

CAUTION

without a safety alert symbol, indicates that property damage can result if proper precautions are not taken.

NOTICE

indicates that an unintended result or situation can occur if the corresponding information is not taken into account.

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified Personnel

The product/system described in this documentation may be operated only by personnel qualified for the specific task in accordance with the relevant documentation for the specific task, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

Proper use of Siemens products

Note the following:

Siemens products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Siemens. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be adhered to. The information in the relevant documentation must be observed.

Trademarks

All names identified by ® are registered trademarks of the Siemens AG. The remaining trademarks in this publication may be trademarks whose use by third parties for their own purposes could violate the rights of the owner.

Disclaimer of Liability

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

Siemens AG Industry Sector Postfach 48 48 90026 NÜRNBERG GERMANY

A5E02999802A AB P 01/2011





Table of contents

1	Safety n	notes	5
2	Introduc	tion	7
	2.1	SINAMICS G120C inverter	7
	2.2	Commissioning tools	8
3	Installing	g	9
	3.1	Dimensions	9
	3.2	Power connections	11
	3.3	Process and user interfaces	13
	3.4	Terminal strips on the inverter	14
	3.5	Pre-defined I/O-configuration	15
4	Commis	sioning	19
	4.1	BOP-2 menu structure	20
	4.2	Basic commissioning	21
	4.3	Freely selecting and changing parameters	22
	4.4	Changing the function of terminals	23
	4.5	Releasing "Safe Torque Off"	24
	4.6	Getting the GSD file	24
5	Parame	ter list	25
6	Trouble	shooting	39
	6.1	List of alarms and faults	39
	6.2	Further information	44









Safety notes

It has to be ensured by the machine manufacturer, that the line-side overcurrent protection equipment interrupts within 5 s (immovable equipment and modules in immovable equipment) in the case of minimum fault current (current on complete insulation failure to accessible conductive parts that are not live during operation and maximum current loop resistance).



Hazardous voltage is still present for up to 5 minutes after the power supply has been switched off.

It is not permissible to carry out any installation work before this time has expired!



This equipment contains dangerous voltages and controls potentially dangerous rotating mechanical parts.

Protection in case of direct contact by means of SELV / PELV is only permissible in areas with equipotential bonding and in dry indoor rooms. If these conditions are not fulfilled, other protective measures against electric shock must be applied e.g. protective insulation.

The inverter must always be grounded. As the earth leakage for this product can be greater than 3.5 mA a.c., a fixed earth connection is required and the minimum size of the protective earth conductor shall comply with the local safety regulations for high leakage current equipment.

Install the inverter on a metal mounting plate. The mounting plate has to be unpainted and with a good electrical conductivity.

It is strictly prohibited for any mains disconnection to be performed on the motor-side of the system, if the inverter is in operation and the output current is not zero.

Take particular notice of the general and regional installation and safety regulations regarding work on dangerous voltage installations (e.g. EN 50178) as well as the relevant regulations regarding the correct use of tools and personal protective equipment (PPE).



Transport and

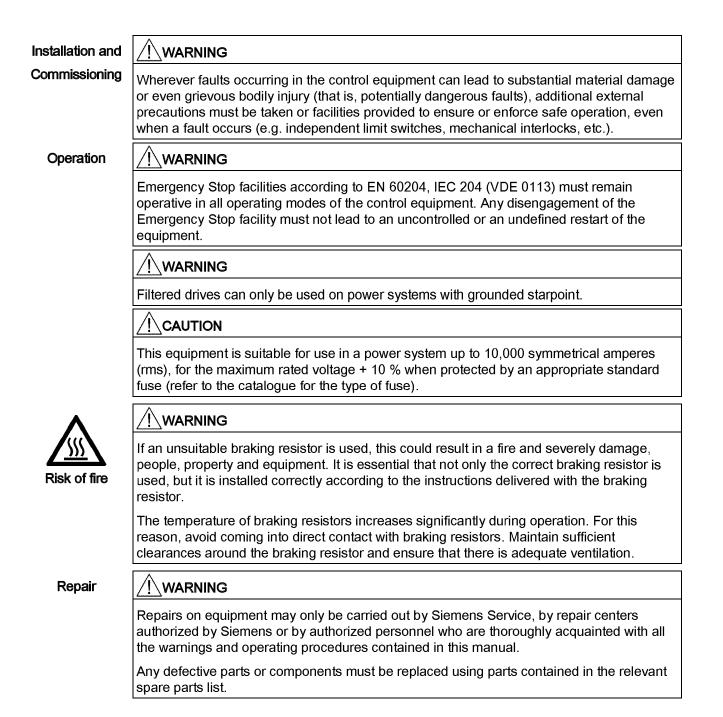
storage

Static discharges on surfaces or interfaces that are not generally accessible (e.g. terminal or connector pins) can cause malfunctions or defects. Therefore, when working with inverters or inverter components, ESD protective measures should be observed.

The level of physical shocks and vibration during transport and storage must correspond to class 2M3 according to EN 60721-3-2. It is important that the equipment is protected from water (rainfall) and excessive temperatures.











2.2 Commissioning tools

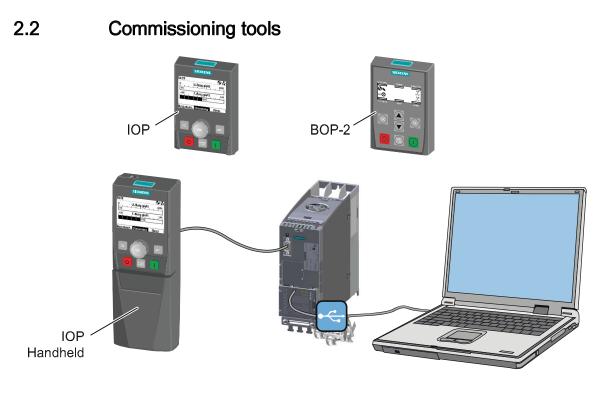


Table 2- 1	Components and tools for commissioning and data backup
------------	--

Component or tool		Order number		
Operator Panels	BOP-2 - snapped on the inverter.		6SL3255-0AA00-4CA1	
	IOP - snapped on the inverter or used with	the handheld.	6SL3255-0AA00-4JA0	
	IOP Handheld.		6SL3255-0AA00-4HA0	
	IOP/BOP-2 Mounting Kit IP54/UL Type 12.		6SL3256-0AP00-0JA0	
STARTER	Commissioning tool (PC software) - connec inverter using an USB cable.	oted to the	You obtain STARTER on a DVD (Order number: 6SL3072-0AA00-0AG0) and it can be downloaded: Starter download (http://support.automation.siemens.com/ WW/view/en/10804985/133100)	
PC Connection Kit	Comprising STARTER DVD and USB cable	Comprising STARTER DVD and USB cable.		
Drive ES Basic	For commissioning the inverter via PROFIE Implements STARTER.	BUS interface.	6SW1700-5JA00-4AA0	
T	Optional memory card for storing and MMC card		6SL3254-0AM00-0AA0	
Sinance transferring the inverter settings		SD card	6ES7954-8LB00-0AA0	

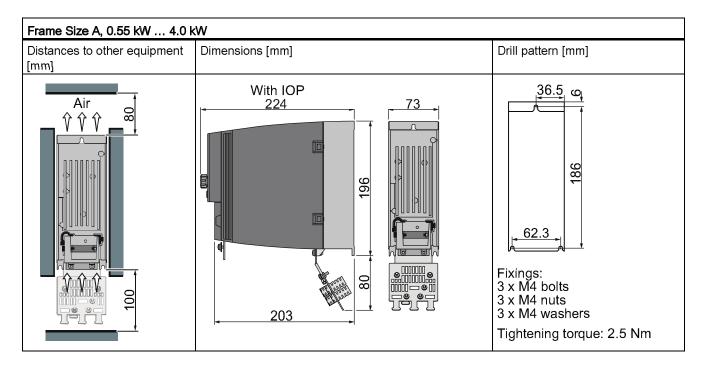




Installing

3.1 Dimensions

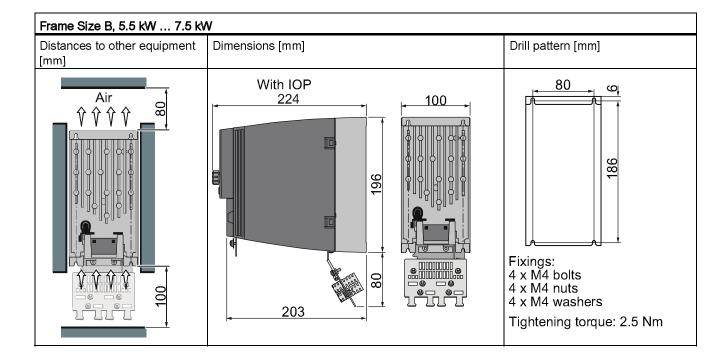
Dimensions, drill patterns and minimum distances

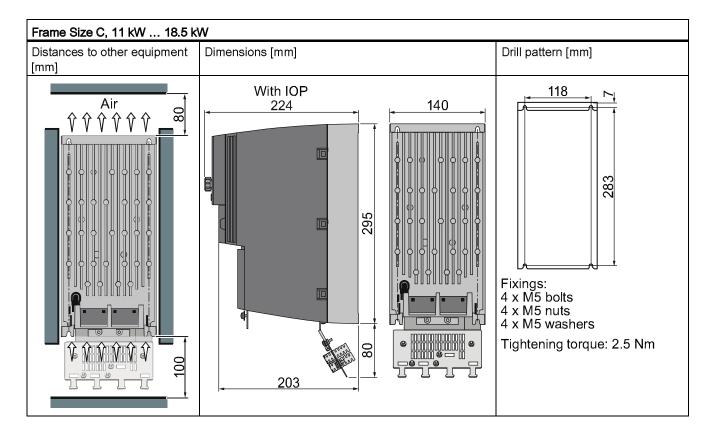






3.1 Dimensions



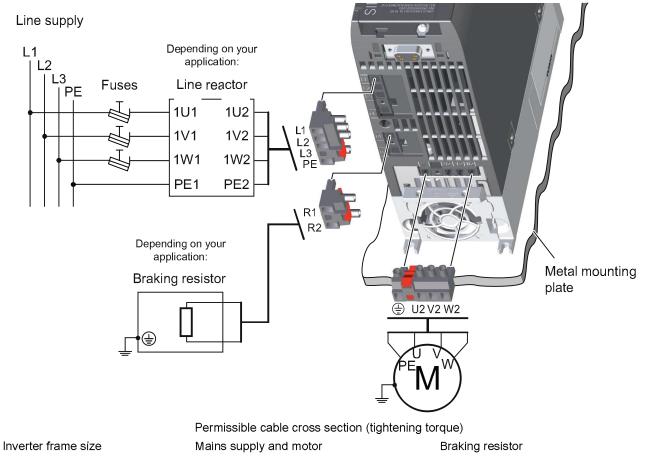






3.2 Power connections

3.2 Power connections



FSA, 0.55 kW ... 4.0 kW FSB, 5.5 kW ... 7.5 kW FSC, 11.0 kW ... 18.5 kW Mains supply and m 2.5 mm² (0.5 Nm) 6 mm² (0.6 Nm) 16 mm² (1.5 Nm)

14 AWG (4.4 lbf in) 10 AWG (5.3 lbf in) 5 AWG (13.3 lfb in)
 2.5 mm² (0.5 Nm)
 14 AWG (4.4 lbf in)

 2.5 mm² (0.5 Nm)
 14 AWG (4.4 lbf in)

 6 mm² (0.6 Nm)
 10 AWG (5.3 lbf in)

 Table 3-1
 External components of the inverter

	er Frame Size (FS) ated power	Standard fuse type	Fuse type acc. UL and cUL	Braking resistor for dynamic braking	Line reactor for reducing line-side harmonic currents
FSA	0.55 kW 1.1 kW	3NA3801 (6 A)	10 A class J	6SL3201-0BE14-3AA0	6SL3203-0CE13-2AA0
	1.5 kW	3NA3803 (10 A)	10 A class J		6SL3203-0CE21-0AA0
	2.2 kW			6SL3201-0BE21-0AA0	
	3.0 kW	3NA3805 (16 A)	15 A class J		
	4.0 kW				
FSB	5.5 kW	3NA3807 (20 A)	20 A class J	6SL3201-0BE21-8AA0	6SL3203-0CE21-8AA0
	7.5 kW	3NA3810 (25 A)	25 A class J		
FSC	11.0 kW	3NA3817 (40 A)	40 A class J	6SL3201-0BE23-8AA0	6SL3203-0CE23-8AA0
	15.0 kW	3NA3820 (50 A)	50 A class J		
	18.5 kW	3NA3822 (63 A)	60 A class J		



3.2 Power connections



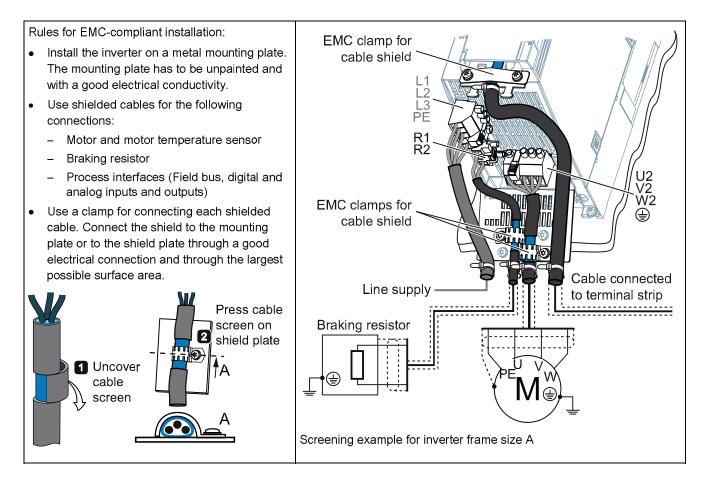
Components for United States / Canadian installations (UL/cUL)

In order that the system is UL/cUL-compliant, use UL/cUL-certified J-type fuses, overload circuit-breakers or intrinsically safe motor protection devices. For each frame size A to C use class 1 75° C copper wire only.

Install the inverter with any external recommended suppressor with the following features:

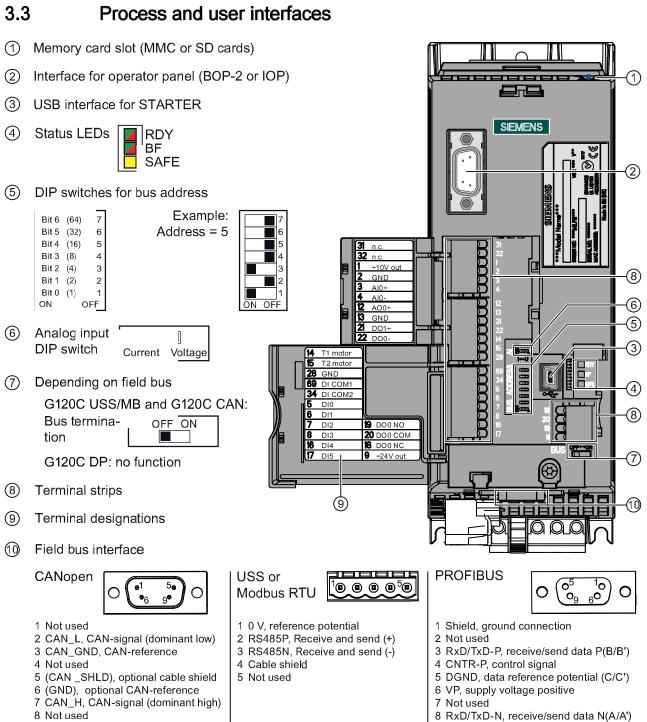
- Surge-protective devices; device shall be a Listed Surge-protective device (Category code VZCA and VZCA7)
- Rated nominal voltage 480/277 V_{AC}, 50/60 Hz, 3-phase
- Clamping voltage VPR = 2000 V, IN = 3 kA min, MCOV = 550 VAC, SCCR = 40 kA
- Suitable for Type 1 or Type 2 SPD application
- Clamping shall be provided between phases and also between phase and ground

EMC compliant installation





3.3 Process and user interfaces



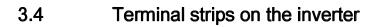
9 Not used

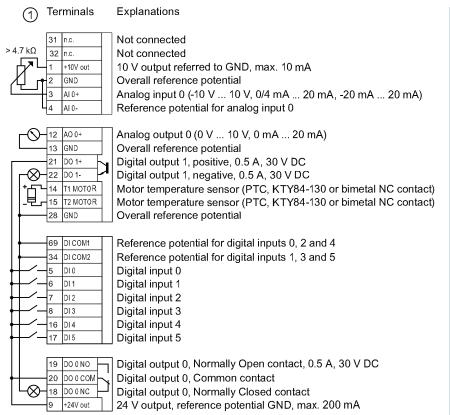
- 9 Not used

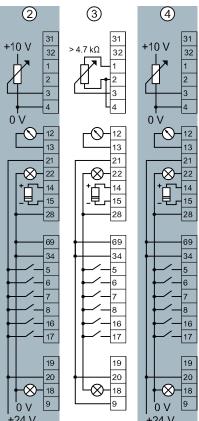




3.4 Terminal strips on the inverter







Wiring variants

- ① Wiring using the internal power supply
- ② Wiring using an external power supply
- ③ Wiring using the internal power supply
- ④ Wiring using an external power supply

Digital input = HIGH if switch closed Digital input = HIGH if switch closed Digital input = LOW if switch closed Digital input = LOW if switch closed

0.5 mm² (21 AWG) ... 1.5 mm² (16 AWG) 1 mm² (18 AWG)

Permissible cable cross-section:

Recommended cable cross section:

EMC-compliant installation

- Use shielded cables for connecting the terminal strip to other components.
- Use a clamp for connecting the shielded cable. Connect the shield to the mounting plate or to the shield plate through a good electrical connection and through the largest possible surface area. The handling of shielded cables is shown in section Power connections (Page 11).





3.5 Pre-defined I/O-configuration

The inverter offers different pre-defined settings for its interfaces. Choose the appropriate setting (macro) and wire the terminal strips according to the chosen setting.

If none of the pre-defined settings suites your application completely, do the following steps:

- 1. Wire the terminal strips according to your application.
- 2. Choose the best fitting setting (macro).
- 3. Set your chosen macro during basic commissioning.
- 4. Change the function of the inappropriate terminals.

Fixed speeds

Macro 1

Two fixed speeds

p1003 = Fixed speed 3 p1004 = Fixed speed 4 DI 4 and DI 5 = HIGH: Inverter adds fixed speed 3 + fixed speed 4

Macro 2

Two fixed speeds with safety function (STO)

p1001 = Fixed speed 1 p1002 = Fixed speed 2 DI 0 and DI 1 = HIGH: Motor runs with fixed speed 1 + fixed speed 2

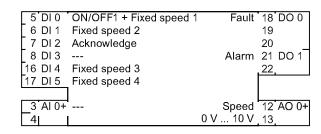
E DIO		Enult	18 DO 0
5 DI 0	ON/OFF1 right	Fault	
6 DI 1	ON/OFF1 left		19
7 DI 2	Acknowledge		20
8 DI 3		Alarm	21 DO 1
16 DI 4	Fixed speed 3		22
17 DI 5	Fixed speed 4		
_3 AI 0		Speed	12 AO 0
4		0 V 10 V	
5 DI 0	ON/OFF1 + Fixed speed 1	Fault	18 DO 0
6 DI 1	Fixed speed 2		19
7 DI 2	Acknowledge		20
8 DI 3		Alarm	21 DO 1
[16 DI 4			22
17 DI 5	Reserved for STO		
<u> </u>			
3 AI 0+		Speed	12 AO 0+
		0 V 10 V	13

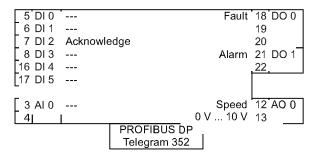
You have to release STO, see section: Releasing "Safe Torque Off" (Page 24).

Macro 3
Four fixed speeds
p1001 = Fixed speed 1
p1002 = Fixed speed 2
p1003 = Fixed speed 3
p1004 = Fixed speed 4
Several DI = HIGH:
Inverter adds according fixed speeds

Macro 4

Field bus PROFIBUS DP

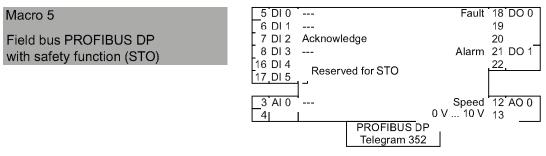




For getting the GSD file, see section: Getting the GSD file (Page 24).

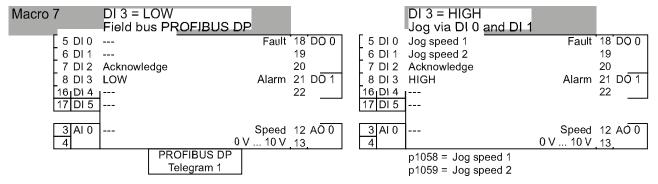






You have to release STO, see section: Releasing "Safe Torque Off" (Page 24). For getting the GSD file, see section: Getting the GSD file (Page 24).

Automatic / Manual - change over from field bus to jog



Factory setting with G120C DP:

For getting the GSD file, see section: Getting the GSD file (Page 24).

Motorized potentiometer

Macro 8 Motorized potentiometer (MOP) with safety function (STO)	5 DI 0 ON/OFF1 6 DI 1 MOP up 7 DI 2 MOP down 8 DI 3 Acknowledge 16 DI 4 17 DI 5 Reserved for STO	Fault 18 DO 0 19 20 Alarm 21 DO 1 22
You have to release STO, see section	[3 AI 0 [4]	Speed 12 AO 0 0 V 10 V .13

e section: Releasing ale Torque OII (Page 24).

Macro 9	
Motorized potentior (MOP)	neter

	ON/OFF1 MOP up	Fault 18 DO 0 19
[7 DI 2	MOP down	20
16 DI 4	Acknowledge	Alarm 21 DO 1 _22_
[17 DI 5		
[3 ALO [4]	 	Speed 12 AO 0 0 V 10 V 13





Analog setpoint

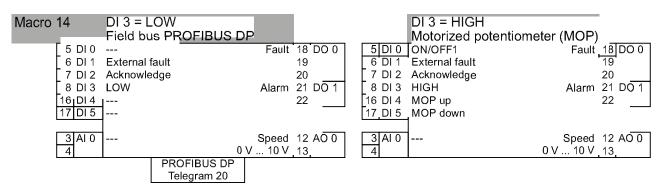
Macro 13

Safety function (STO)

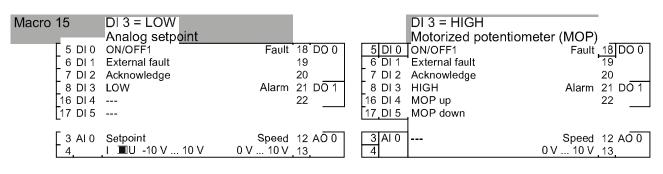
5 DI 0 6 DI 1 7 DI 2 8 DI 3 16 DI 4 17 DI 5	ON/OFF1 Reverse Acknowledge Reserved for STO		18 DO 0 19 20 21 DO 1 22
3 AI 0	Setpoint	Speed	12 AO 0
4	í ∟∎U -10 V 10 V	0 V 10 V	13

You have to release STO, see section Releasing "Safe Torque Off" (Page 24).

Process industry



For getting the GSD file, see section: Getting the GSD file (Page 24).





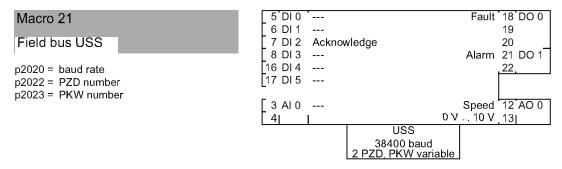


Two or three wire control

Macro 12 is factory setting with the G120C USS/MB and G120C CAN.

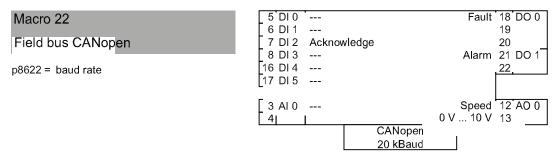
Two wire control	Macro 12 Mode 1	Macro 17 Mode 2	Macro 18 Mode 3	5 DI 0 6 DI 1 7 DI 2	Control command 1 Control command 1 Acknowledge	Fault 18 DO 0 19 20
Control command 1 Control command 2	ON/OFF1 Reverse	ON/OFF1 right ON/OFF1 left	ON/OFF1 right ON/OFF1 left	8 DI 3 16 DI 4 17 DI 5	 1	Alarm 21 DO 1 22,
				3 AI 0 4	Setpoint I U -10 V 10 V	Speed 12 AO 0 0 V 10 V 13
	Macro 19	Macro	o 20	5 DI 0	Control command 1	Fault 18 DO 0
Three wire contro	I Mode 1	Mode	2	6 DI 1 7 DI 2	Control command 2 Control command 3	19 20
Control command 1 Control command 2 Control command 3	Release/ O ON right ON left	FF1 Releas ON Revers	e/ OFF1	8 DI 3 16 DI 4 17 DI 5	Acknowledge 	Alarm 21 DO 1 .22.
				3 AI 0 4	Setpoint I U -10 V 10 V	Speed 12 AO 0 0 V 10 V 13

Communication with the higher-level control via USS



You find more information on USS in the "Operating Instructions" of your inverter.

Communication with the higher-level control via CANopen



You find more information on CANopen in the "Operating Instructions" of your inverter.





Commissioning

4

Commissioning with IOP

The commissioning with the IOP can be done intuitively by using the commissioning wizards and the help texts included in the IOP. For further information refer to the IOP Operating Instructions.

Commissioning with STARTER

The most important steps:

- Connect the PC to the inverter via USB and start the STARTER tool.
- Choose the project wizard (menu "Project / New with assistent")
 - In the project wizard choose "Find drive units online"
 - Select USB as interface (Access point of the application: "DEVICE ...", interface parameter assignment used: "S7USB")
 - Finish the project wizard.
- STARTER has now created your project and inserted a new drive
- Select the drive in your project and go online
- In your drive open the "Configuration" mask (double click)
- Start basic commissioning with the "Assistent" button

For further information refer to inverter operating instructions.

Commissioning with BOP-2

Remove the blind cover and snap the BOP-2 on the inverter:



Insert BOP-2



Remove BOP-2





4.1 BOP-2 menu structure

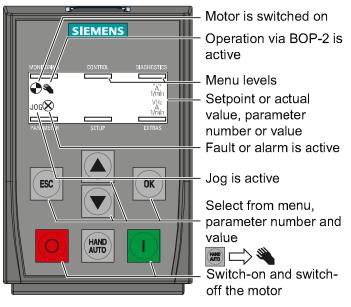
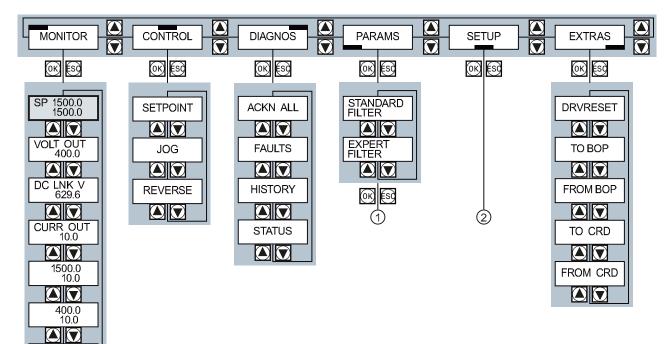


Figure 4-1 Operator control and display elements of the BOP-2

4.1 BOP-2 menu structure



Changing parameter values:

- ① Parameter number freely selectable
- 2 Basic commissioning

400.0 1500.0



Commissioning Commissioning

4.2 Basic commissioning

4.2 Basic commissioning

Mer	IU	Remark			
		Set all parameters for the "SETUP" menu. In the BOP-2, select the menu "SETUP".			
ß	RESET	Select Reset if you wish to reset a commissioning: NO \rightarrow YES \rightarrow OK	II parameters to the factory setting before the basic		
		Select the motor control mode. Th	e most important control modes are:		
		VF LIN V/f control with lin	ear characteristic		
		VF QUAD V/f control with sc	juare-law characteristic		
		SPD N EN Closed loop spee	d control (vector control)		
	EUR USA p100	② Standard: IEC or NEMA	SIEMENS D-91056 Erlangen 3~Mot. 1LE10011AC434AA0 E0807/0496382 02 003		
		① Voltage	IEC/EN 60034 100L IMB3 IP55 25 kg Th.Cl. 155(F) -20°C Tamb 40°C Bearing UNIREX-N3		
		③ Current	DE 6206-2ZC3 15g Intervall: 4000hrs NE 6206-2ZC3 11g		
		④ Power IEC standard (kW)⑤ Power NEMA standard (HP)	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		
		⑥ Rated speed	Motor data on the rating plate		
		We recommend the setting STIL ROT (Identify motor data at standstill and with the motor rotating). If the motor cannot rotate freely, e.g. where travel is mechanically limited, select the settin STILL (Identify motor data at standstill).			
	MAC PAR p15	Select the configuration for the inputs and outputs, as well as the correct fieldbus for your application. The predefined configurations can be found in the section titled Pre-defined I/O configuration (Page 15).			
		Minimum motor speed.			
	RAMP UP	Motor ramp-up time.			
		Motor ramp-down time.			
	FINISH	Confirm that the basic commission NO \rightarrow YES \rightarrow OK	ning has been completed (Parameter p3900):		





4.3 Freely selecting and changing parameters

Identifying motor data

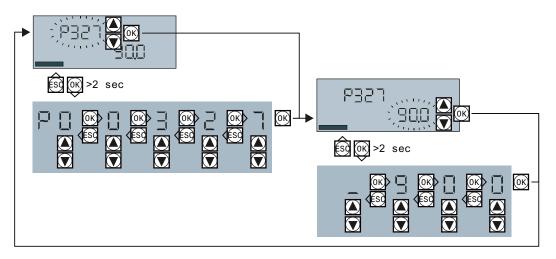
If you select the MOT ID (p1900) during basic commissioning, alarm A07991 will be issued once basic commissioning is complete. To enable the inverter to identify the data for the connected motor, you must switch on the motor (e.g. via the BOP-2). The inverter switches off the motor after the motor data identification has been completed.

Motor data identification for dangerous loads

Secure dangerous plant and system parts before starting the motor data identification, e.g. by fencing off the dangerous location or lowering a suspended load to the floor.

4.3 Freely selecting and changing parameters

Use BOP-2 to change your inverter settings, by selecting the appropriate parameter number and changing the parameter value. Parameter values can be changed in the "PARAMS" menu and the "SETUP" menu.



Select the parameter nu	nber	Changing a parameter va	alue
If the parameter number you have two options for		If the parameter value flashes in the display, you have two options of changing the value:	
1. option:	2. option:	1. option:	2. option:
Increase or decrease the parameter number using the arrow keys until the number you want is displayed.	Press and hold the OK key for more than two seconds and change the required parameter number digit by digit.	Increase or decrease the parameter value using the arrow keys until the value you want is displayed.	Press and hold the OK key for more than two seconds and enter the required value digit by digit.
Confirm the parameter n	umber using the OK key.	Confirm the parameter va	alue using the OK key.

The inverter immediately saves all changes which you made using the BOP-2 so that they are protected against power failure.





4.4 Changing the function of terminals

4.4 Changing the function of terminals

Terminals		Changing the funct	ion	Examples
Digital inputs	S DI 0 r0722.0 6 DI 1 -r0722.1 7 DI 2 -r0722.2 8 DI 3 -r0722.3 16 DI 4 -r0722.4 17 DI 5 -r0722.5	 Select the desir indicated by a " parameter. Set this parameter value of the star parameter r072 desired digital in 	BI"- eter to the tus 2.x of the	Function: Switch on the motor with DI 2.Setting: $p0840 = 722.2$ 7 $p0840$ 7 $p12$ r0722.2 722.2 ON/OFF1Function: Acknowledge faults with DI 1.Setting: $p3981 = 722.1$ $p2103$ 6 $p1$ $r0722.1$
Digital outputs	p0730 BO: ryyxx.n 18 DO 0 19 20 21 21 22	 Select the desir indicated by a " parameter. Set the parame of the desired d to the value of t parameter. 	BO"- ter p073x igital output	Function: Signal "fault" on DO 1. Setting: p0731 = 52.3
Analog input	-10 V 10 V I 0 V 10 V p0756[0] -20 mA 20 mA I U P0756[0] 0 mA 20 mA I Cl: pyyyy 3 Al 0+ r0755	 Select the desir indicated by a " parameter. Set this parameter value of the star parameter r075 analog input. 	CI"- eter to the tus 5 of the	Function: AI 0 provides setpoint for the PID controller.Setting: $p2253 = 55[0]$ 3 AI 0+ $r0755$ 755.0 $r0755$ on the inverter front for adjusting the
		analog input as vol		
Analog output	p0776[0] 0 V 10 V 0 mA 20 mA 	 Select the desir indicated by a " parameter. Set the parame of the analog ou value of the "CO parameter. 	CO"- ter p0771 utput to the	<i>Function</i> : Signal "current" on AO 0. <i>Setting</i> : p0771 = 27 i - <u>r0027 27</u> 12 AO 0+
		Use p0776[0] for ac	djusting the a	nalog input as voltage or current input.





4.5 Releasing "Safe Torque Off"

4.5 Releasing "Safe Torque Off"

Terminals		Set the followin	ollowing parameters for releasing STO:		
Fail-safe		p9761 =	Enter password for fail-safe function (factory setting = 0)		
digital input	16 DI 4 STO	p9762 =	Enter new password, if required (0 FFFF FFFF)		
	17 DI 5	p9763 =	Confirm new password		
		p0010 = 95	Enter commissioning of fail-safe functions		
		p9601 = 1	STO is selected via terminal strip		
		To an mu	Set the forced checking procedure timer (8 h 1 year). To fulfill the requirements of standards EN 954-1, ISO 13849-1 and IEC 61508 regarding timely error detection, the inverter must regularly test its safety-relevant circuits to ensure that they function correctly.		
		p9700 = 208	Copy fail-safe parameters		
		p9701 = 220	Confirm fail-safe parameters		
		p0010 = 0	Finish commissioning of fail-safe functions		

4.6 Getting the GSD file

The GSD is a description file for a PROFIBUS slave. You have two options for obtaining the GSD of your inverter:

- 1. You can find the SINAMICS inverter GSD on the Internet (http://support.automation.siemens.com/WW/view/en/22339653/133100).
- 2. The GSD is saved in the inverter. The inverter writes its GSD to the memory card if you insert the memory card in the inverter and set p0804 to 12. Using the memory card, you can then transfer the GSD to your PG/your PC.





Parameter list

5

The following list contains the basic parameter information with access level 1 ... 3. The complete parameter list is provided in the list manual, see Further information (Page 44).

P-No.	Note				
	Operation and visualization				
r0002	Drive operating display				
p0003	Access level				
p0010	Drive, commissioning parameter filter				
p0015	Macro drive unit				
	See also Pre-defined I/O-configuration (Page 15).				
r0018	Control Unit firmware version				
r0020	Speed setpoint smoothed [100 % ≙ p2000]				
r0021	CO: Actual speed smoothed [100 % ≙ p2000]				
r0022	Speed actual value rpm smoothed [rpm]				
r0024	Output frequency smoothed [100 % ≙ p2000]				
r0025	CO: Output voltage smoothed [100 % ≙ p2001]				
r0026	CO: DC link voltage smoothed [100 % ≙ p2001]				
r0027	CO: Absolute actual current smoothed [100 % ≜ p2002]				
r0031	Actual torque smoothed [100 % ≙ p2003]				
r0032	CO: Active power actual value smoothed [100 % ≙ r2004]				
r0034	Motor utilization [1 ≙ 100 %]				
r0035	CO: Motor temperature [100 °C ≙ 100 %]				
r0036	CO: Power unit overload l²t [1 ≜ 100 %]				
r0039	Energy consumption				
	1 Reset the energy consumption display				
p0040	Reset energy consumption display				
r0041	Energy usage saved/energy saved				
p0045	Smoothing time constant, display values [ms]				
r0046	CO/BO: Missing enable signals				
r0047	Motor data identification routine and speed controller optimization				
r0050	CO/BO: Command Data Set CDS effective				
r0051	CO/BO: Drive Data Set DDS effective				
r0052	CO/BO: Status word 1				
	.00 Ready to start				

	Note	
	Note	
_	.01	Ready
	.02	Operation enabled
	.03	Fault active
	.04	Coast down active (OFF2)
	.05	Quick stop active (OFF3)
	.06	Closing lockout active
.07 Alarm		Alarm active
	.08	Deviation, setpoint/actual speed
	.09	Control requested
	.10	Maximum speed reached
	.11	I,M,P limit reached
	.12	Motor holding brake open
	.13	Alarm overtemperature motor
	.14	Motor rotates forwards
	.15	Alarm converter overload
r0053	CO/BO	D: Status word 2
r0054	CO/BC	D: Control word 1
	.00	ON/OFF1
	.01	OFF2
	.02	OFF3
	.03	Enable ramp-function generator
	.04	Enable ramp-function generator
	.05	Continue ramp-function generator
	.06	Enable speed setpoint
	.07	Acknowledge fault
	.08	Jog bit 0
	.09	Jog bit 1
	.10	Master control by PLC
	.11	Direction reversal (setpoint)
	.13	Motorized potentiometer, raise
	.14	Motorized potentiometer, lower
	.15	CDS bit 0
r0055	CO/BC	D: Supplementary control word
	.00	Fixed setpoint, bit 0
	.01	Fixed setpoint, bit 1
	.02	Fixed setpoint, bit 2
	.03	Fixed setpoint, bit 3
	.04	DDS selection, bit 0
	.05	DDS selection, bit 1
	.08	Technology controller enable
	.09	DC braking enable
	.11	Droop enable
	.12	Closed-loop torque control active





P-No.	Note					
	.13	External fault 1 (F07860)				
	.15	CDS bit 1				
r0056	CO/B	O: Status word, closed-loop control				
r0060	CO: Speed setpoint before setpoint filter					
	[100 % ≙ p2000]					
r0062	CO: Speed setpoint after filter [100 % ≜ p2000]					
r0063		Speed actual value unsmoothed % ≙ p2000]				
r0064		Speed controller system deviation % ≜ p2000]				
r0065	Slip fr	requency [100 % ≙ p2000]				
r0066	CO: 0	Dutput frequency [100 % ≙ p2000]				
r0067	CO: 0	Dutput current, maximum [100 % ≙ p2002]				
r0068		Absolute current actual value unsmoothed % ≙ p2002]				
r0070	CO: A	Actual DC link voltage [100 % ≙ p2001]				
r0071	Maxir	num output voltage [100 % ≙ p2001]				
r0072	CO: 0	Dutput voltage [100 % ≙ p2001]				
r0075		Current setpoint field-generating % ≙ p2002]				
r0076		Current actual value field-generating % ≙ p2002]				
r0077		Current setpoint torque-generating % ≙ p2002]				
r0078		Current actual value torque-generating % ≙ p2002]				
r0079	CO: T	orque setpoint, total [100 % ≙ p2003]				
		Commissioning				
p0100	IEC/N	IEMA motor standard				
	0	EC motor (50 Hz, SI units)				
	1 N	IEMA motor (60 Hz, US units)				
	2 N	IEMA motor (60 Hz, SI units)				
p0170	Numb	per of Command Data Sets (CDS)				
p0180	Numb	per of Drive Data Sets (DDS)				
		Power Module				
p0201	Powe	r unit code number				
r0204	Powe	r unit, hardware properties				
p0205		r unit application				
		oad cycle with high overload				
	-	oad cycle with light overload				
r0206		power unit power [kw/hp]				
r0207		power unit current				

P-No.	Note	9			
r0208	Rate	ed power unit line supply voltage [V]			
r0209	Pow	ver unit, maximum current			
p0210	Driv	e unit line supply voltage [V]			
p0230	Drive filter type, motor side				
	0	No filter			
	1	Motor reactor			
	2	dv/dt filter			
	3	Siemens sine-wave filter			
	4	Sine wave filter, third-party manufacturer			
p0233	Pow	ver unit motor reactor [mH]			
p0234	Pow	ver unit sine-wave filter capacitance [µF]			
r0238	Inte	rnal power unit resistance			
p0278	DC [V]	link voltage undervoltage threshold reduction			
p0287		und fault monitoring thresholds) % ≙ r0209]			
r0289		Maximum power unit output current) % ≙ p2002]			
p0290	Pow	ver unit overload response			
	0	Reduce output current or output frequency			
	1	No reduction, shutdown when overload threshold is reached			
	2	Reduce I_output or f_output and f_pulse (not using l2t).			
	3	Reduce the pulse frequency (not using I2t)			
p0292	Pow	ver unit temperature alarm threshold [°C]			
p0295	Fan	run-on time [s]			
		Motor			
p0300	Mot	or type selection			
	0	No motor			
	1	Induction motor			
	2	Synchronous motor			
	17	1LA7 standard induction motor			
p0301	Mot	or code number selection			
p0304	Rate	ed motor voltage [V]			
p0305	Rate	ed motor current [A]			
p0306	Nun	nber of motors connected in parallel			
p0307	Rated motor power [kW]				
p0308	Rate	ed motor power factor			
p0309	Rate	ed motor efficiency [%]			
p0310	Rate	ed motor frequency [Hz]			
p0311	Rated motor speed [rpm]				





P-No.	Not	Note					
p0320		Motor rated magnetizing current/short-circuit current [A]					
p0322	Max	Maximum motor speed [rpm]					
p0323	Max	Maximum motor current [A]					
r0330	Rat	Rated motor slip					
r0331		Actual motor magnetizing current/short-circuit current					
p0335	Mot	Motor cooling type					
p0340	Aut	omatic calcula	ation	of motor/co	ntrol	parameters	
p0341	Mot	or moment of	inert	ia [kgm²]			
p0342		io between the tia [kgm²]	e tota	al and moto	r moi	ment of	
r0345	Nor	ninal motor st	arting	g time			
p0346	Mot	or excitation b	build-	up time [s]			
p0347	Mot	or de-excitatio	on tin	ne [s]			
p0350	Mot	or stator resis	tanc	e, cold [Ω]			
p0352	Cab	ole resistance	[Ω]				
r0395	Act	ual stator resis	stanc	e			
r0396	Act	ual rotor resist	tance	;			
		Technol	ogy	and units			
p0500	Tec	hnology appli	catio	n			
p0505	Selecting the system of units						
	1	1 System of units SI					
	2	Referred system of units/SI					
	3	US system c	f uni	ts			
	4						
p0573	Inhi	bit automatic	refer	ence value	calcu	lation	
p0595	Sel	ecting technol	ogica	al units			
	1	%	2		no c	limensions	
	3	bar	4	°C	5	Pa	
	6	ltr/s	7	m³/s	8	ltr/min	
	9	m³/min	10	ltr/h	11	m³/h	
	12	kg/s	13	kg/min	14	kg/h	
	15	t/min	16	t/h	17	Ν	
	18	kN	19	Nm	20	psi	
	21	°F	22	gallon/s	23	inch³/s	
	24	gallon/min	25	inch³/min	26	gallon/h	
	27	inch³/h	28	lb/s	29	lb/min	
	30	lb/h	31	lbf	32	lbf ft	
	33	К	34	rpm	35	parts/min	
	36	m/s	37	ft³/s	38	ft³/min	
	39	BTU/min	40	BTU/h	41	mbar	

P-No. Note						
	42	inch wg	43	ft wg	44	m wg
	45	% r.h.	46	g/kg		
p0596 Reference quantity, technological units						8
Th	erma	al motor mo maxi		ng and mo current	tor r	nodel,
p0601	Motor temperature sensor type					
	0	0 No sensor				
	1	PTC warnin	g & ti	mer		
	2	KTY84				
	4	Bimetallic N	IC cor	ntact warning	g & t	imer
p0604	Mot	or temperatu	ire ala	arm threshol	d [°C	2]
p0605	Mot	or temperatu	ire fau	ult threshold	[°C]	
p0610	Mot	or overtemp	eratur	e response		
	0	No respons	e, ala	rm only, no	redu	ction of I _{max}
	1	Alarm with i	educt	tion of I _{max} a	nd fa	ault
	2	Alarm and f	ault, r	no reduction	of In	nax
p0611	l2t r	motor model	therm	al time cons	stant	[s]
p0615	l2t r	motor model	fault t	hreshold [°C)]	
p0625	Mot	or ambient te	emper	ature [°C]		
p0637	Q fl	ux, flux gradi	ent sa	aturated [m⊦	l]	
p0640	Cur	rent limit [A]				
Com	mand	l sources an	d term	ninals on the	e Co	ntrol Unit
p0700	Con	nmand sourc	e sele	ection		
r0720	CU					
r0722	CO/	/BO: CU digi	-			
r0722	CO/ .00	/BO: CU digi DI 0 (tern	tal inp	uts, status		
r0722		-	tal inp ninal 5	outs, status		
r0722	.00	DI 0 (tern	tal inp ninal 5 ninal 6	outs, status 5) 5)		
r0722	.00 .01	DI 0 (tern DI 1 (tern	tal inp ninal 5 ninal 6 ninal 7	buts, status		
r0722	.00 .01 .02	DI 0 (tern DI 1 (tern DI 2 (tern	tal inp ninal 5 ninal 6 ninal 7 ninal 8	uts, status 5) 7) 3)		
r0722	.00 .01 .02 .03	DI 0 (tern DI 1 (tern DI 2 (tern DI 3 (tern	tal inp hinal 5 hinal 6 hinal 7 hinal 8 hinal 1	uts, status 5) 6)		
r0722	.00 .01 .02 .03 .04	DI 0 (tern DI 1 (tern DI 2 (tern DI 3 (tern DI 4 (tern DI 5 (tern	tal inp hinal 5 hinal 6 hinal 7 hinal 8 hinal 1 hinal 1	uts, status 5) 6)		
r0722 r0723	.00 .01 .02 .03 .04 .05 .11	DI 0 (tern DI 1 (tern DI 2 (tern DI 3 (tern DI 4 (tern DI 5 (tern	tal inp ninal 5 ninal 6 ninal 7 ninal 8 ninal 1 ninal 1 minal	uts, status 5) 7) 8) 6) 17) s 3, 4) Al 0	nver	ted
	.00 .01 .02 .03 .04 .05 .11 CO/	DI 0 (tern DI 1 (tern DI 2 (tern DI 3 (tern DI 4 (tern DI 5 (tern DI 11 (ter	tal inp ninal 5 ninal 7 ninal 7 ninal 1 ninal 1 ninal 1 minal 1	uts, status 5) 3) 7) 3) 6) 16) 17) s 3, 4) Al 0 uts, status in		
r0723	.00 .01 .02 .03 .04 .05 .11 CO/ BI: 0	DI 0 (tern DI 1 (tern DI 2 (tern DI 3 (tern DI 4 (tern DI 5 (tern DI 5 (tern DI 11 (ter	tal inp hinal 5 hinal 6 hinal 7 hinal 7 hinal 1 hinal 1 minal tal inp urce f	uts, status 5) 7) 8) 6) 17) 16) 17) 17) 13 16) 17) 10 10 10 10 10 10 10 10 10 10 10 10 10	000	
r0723	.00 .01 .02 .03 .04 .05 .11 CO/ BI: 0 NO:	DI 0 (tern DI 1 (tern DI 2 (tern DI 3 (tern DI 4 (tern DI 5 (tern DI 5 (tern DI 11 (ter /BO: CU digi CU signal so	tal inp hinal 5 hinal 6 hinal 7 hinal 7 hinal 7 hinal 1 hinal 1 hinal 1 hinal 1 hinal 1 hinal 2 hinal 2 hinal 2 hinal 2 hinal 2 hinal 2 hinal 2 hinal 6 hinal 7 hinal	uts, status 5) 7) 8) 6) 7) 6) 7) 8 3) 6) 7) 8 3) 6) 7) 8 3) 7) 8 3) 7) 8 3) 7) 8 3) 7) 7) 8 3) 7) 7) 8 3) 7) 7) 7) 8 3) 7) 7) 7) 8 3) 70 8 3) 70 8 3) 70 8 3) 70 8 3) 70 8 70 8 70 8 70 8 70 8 70 8 70 8 70	00 C 8)
<u>r0723</u> p0730	.00 .01 .02 .03 .04 .05 .11 CO/ BI: 0 NO: BI: 0	DI 0 (tern DI 1 (tern DI 2 (tern DI 3 (tern DI 4 (tern DI 5 (tern DI 5 (tern DI 11 (ter (BO: CU digi CU signal so	tal inp hinal 5 hinal 6 hinal 7 hinal 7 hinal 1 hinal	uts, status 5) 7) 8) 6) 7) 6) 7) 8 3) 6) 7) 8 3) 6) 7) 8 3) 7) 8 3) 7) 8 3) 7) 8 3) 7) 7) 8 3) 7) 7) 8 3) 7) 7) 7) 8 3) 7) 7) 7) 8 3) 70 8 3) 70 8 3) 70 8 3) 70 8 3) 70 8 70 8 70 8 70 8 70 8 70 8 70 8 70	00 C 8)
<u>r0723</u> p0730	.00 .01 .02 .03 .04 .05 .11 CO/ BI: 0 NO: BI: 0	DI 0 (tern DI 1 (tern DI 2 (tern DI 3 (tern DI 4 (tern DI 5 (tern DI 5 (tern DI 11 (ter /BO: CU digi CU signal so CU signal so	tal inp ninal 5 ninal 7 ninal 7 ninal 1 ninal 1 ninal 1 minal tal inp urce f 0 / NC urce f	uts, status 5) 7) 3) 6) 17) 17) 16) 17) 16) 17) 16) 17) 17) 16) 17) 16) 17) 17) 17) 16) 17) 17) 17) 17) 17) 17) 17) 17	00 C 8)
r0723 p0730 p0731	.00 .01 .02 .03 .04 .05 .11 CO/ BI: 0 NO: BI: 0 NO:	DI 0 (tern DI 1 (tern DI 2 (tern DI 3 (tern DI 4 (tern DI 5 (tern DI 5 (tern DI 11 (ter (BO: CU digi CU signal so : Terminal 19 CU signal so	tal inp ninal 5 ninal 7 ninal 7 ninal 7 ninal 7 ninal 1 ninal 1 minal 1 minal 1 dinal 1 minal 1 ninal	uts, status 5) 7) 6) 16) 17) 17) 16) 17) 16) 17) 17) 16) 17) 17) 17) 16) 17) 17) 16) 17) 17) 16) 17) 17) 17) 17) 17) 17) 17) 17	00 C 8)





P-No.	Note			
r0752	CO: CU analog inputs input voltage/current actual Al0 (terminals 3/4)			
r0755	CO: CU analog inputs actual value in percent, Al0 (terminals 3/4) [%]			
p0756	CU analog input type (terminals 3, 4)			
	0 Unipolar voltage input (0 V +10 V)			
	1 Unipolar voltage input monitored (+2 V +10 V)			
	2	Unipolar current input (0 mA +20 mA)		
	3	Unipolar current input monitored (+4 mA +20 mA)		
	4	Bipolar voltage input (-10 V+10 V)		
	8	No sensor connected		
	y2 = p0760 $x1 = p0757$ $x1 = p0757$ $x2 = p0759$ $y1 = p0758$			
p0757	CU analog input characteristic value x1			
p0758	CU	analog input characteristic value y1 [%]		
p0759	CU	analog input characteristic value x2		
p0760	CU	analog input characteristic value y2 [%]		
p0761		analog input wire break monitoring response shold		
p0771	CI: CU analog output signal source, AO 0 (terminals 12, 13) [1 ≙ 100%]			
r0772		analog output, output value currently referred		
r0774	CU analog output, output voltage/current actual [100% ≙ p2001]			
p0775	CU analog output activate absolute value generation			
p0776	CU	analog output type		
	0	Current output (0 mA +20 mA)		
	1	Voltage output (0 V +10 V)		
	2 Current output (+4 mA +20 mA)			

P-No.	Note
	y2 = p0780 y1 = p0778 x1 = p0777 x2 = p0779 y2 = p0779
p0777	CU analog output characteristic value x1 [%]
p0778	CU analog output characteristic value y1 [V]
p0779	CU analog output characteristic value x2 [%]
p0780	CU analog output characteristic value y2 [V]
p0782	BI: CU analog output invert signal source, AO 0 (terminals 12,13)
r0785	BO: CU analog outputs status word .00 1 = AO 0 negative
p0795	CU digital inputs, simulation mode
p0796	CU digital inputs, simulation mode setpoint
p0797	CU analog inputs, simulation mode
p0798	CU analog inputs, simulation mode setpoint
	Change over and copy data sets
p0802	Data transfer with memory card as source/target
p0803	Data transfer with device memory as source/target
p0804	Data transfer start
	12 Start transfer of the GSD for PROFIBUS master on the memory card
p0806	BI: Inhibit master control
r0807	BO: Master control active
p0809	Copy Command Data Set CDS
p0810	BI: Command data set selection CDS bit 0
r0835	CO/BO: Data set changeover status word
r0836	CO/BO: Command data set CDS selected
	Sequence control (e.g. ON/OFF1)
p0840	BI: ON/OFF (OFF1)
p0844	BI: No coast down/coast down (OFF2) signal source 1
p0845	BI: No coast down/coast down (OFF2) signal source 2
p0848	BI: No quick stop/quick stop (OFF3) signal source 1
p0849	BI: No quick stop/quick stop (OFF3) signal source 1





P-No.	Note		
p0852	BI: Operation enable		
p0854	BI: M	aster control by PLC	
p0855	BI: Unconditionally release holding brake		
p0856	BI: Er	nable speed controller	
p0858	BI: U	nconditionally close holding brake	
r0898	CO/B	O: Control word sequence control	
r0899	CO/B	O: Status word sequence control	
		PROFIBUS, PROFIdrive	
p0918	PRO	FIBUS address	
p0922	PRO	Fldrive telegram selection	
	1	Standard telegram 1, PZD-2/2	
	20	Standard telegram 20, PZD-2/6	
	352	SIEMENS telegram 352, PZD-6/6:	
	353	SIEMENS telegram 353, PZD-2/2, PKW- 4/4	
	354	SIEMENS telegram 354, PZD-6/6, PKW- 4/4	
	999	Free telegram configuration with BICO	
		Faults (Part 1)	
r0944	CO: 0	Counter for fault buffer changes	
r0945	Fault	code	
r0946	Fault	code list	
r0947	Fault	number	
r0948	Fault	time received in milliseconds [ms]	
r0949	Fault	value	
p0952	Fault	cases, counter	
r0963	PRO	FIBUS baud rate	
p0965	PRO	Fldrive profile number	
p0969	Syste	em runtime relative [ms]	
	F	Restoring the factory setting Saving parameters	
p0970	Rese	t drive parameters	
	0	Inactive	
	1	Reset start parameters	
	5	Starts a safety parameter reset	
	10	Starts to download setting 10	
	11	Starts to download setting 11	
	12	Starts to download setting 12	
	100	Starts a BICO interconnection reset	
p0971 Save parameters		parameters	
	0	Inactive	

P-No.	Note			
	1 Save drive object			
	10 Save in a non-volatile memory as			
		10		
11Save in a non-volatile memory as settine11				
	12 Save in a non-volatile memory as setting 12			
p0972	Drive	unit reset		
		Setpoint channel		
p1000	Spee	d setpoint selection		
p1001	CO: I	Fixed speed setpoint 1 [rpm]		
p1002	CO: I	Fixed speed setpoint 2 [rpm]		
p1003	CO:	Fixed speed setpoint 3 [rpm]		
p1004	CO: I	Fixed speed setpoint 4 [rpm]		
p1005	CO: I	Fixed speed setpoint 5 [rpm]		
p1006	CO: I	Fixed speed setpoint 6 [rpm]		
p1007	CO: Fixed speed setpoint 7 [rpm]			
p1008	CO: Fixed speed setpoint 8 [rpm]			
p1009	CO: Fixed speed setpoint 9 [rpm]			
p1010	CO: Fixed speed setpoint 10 [rpm]			
p1011	CO: Fixed speed setpoint 11 [rpm]			
p1012	CO: I	Fixed speed setpoint 12 [rpm]		
p1013	CO: Fixed speed setpoint 13 [rpm]			
p1014	CO: I	Fixed speed setpoint 14 [rpm]		
p1015	CO: I	Fixed speed setpoint 15 [rpm]		
p1016	Fixed	l speed setpoint mode		
	1	Direct selection		
	2 3	Selection, binary coded		
p1020	BI: Fixed speed setpoint selection bit 0			
p1021	BI: Fixed speed setpoint selection bit 1			
p1022	BI: Fixed speed setpoint selection bit 2			
p1023	BI: Fixed speed setpoint selection bit 3			
r1024	CO: Fixed speed setpoint effective [100 % ≙ p2000]			
r1025	BO: Fixed speed setpoint status			
p1030	Motorized potentiometer configuration			
	00 Storage active			
	01	Automatic operation, ramp-function generator active		
	02	Initial rounding active		
	03	Storage in NVRAM active		
p1035	BI: Motorized potentiometer setpoint raise			





P-No.	Note	
p1036	BI: Motorized potentiometer setpoint lower	
p1037	Motorized potentiometer maximum speed [rpm]	
p1038	Motorized potentiometer minimum speed [rpm]	
p1040	Motorized potentiometer start value [rpm]	
p1043	BI: Motorized potentiometer, accept setting value	
p1044	Cl: Motorized potentiometer setting value [100 % ≙ p2000]	
p1047	Motorized potentiometer ramp-up time [s]	
p1048	Motorized potentiometer ramp-down time [s]	
r1050	CO: Motorized potentiometer setpoint after the ramp-function generator [100 % ≙ p2000]	
p1055	BI: Jog bit 0	
p1056	BI: Jog bit 1	
p1058	Jog 1 speed setpoint [rpm]	
p1059	Jog 2 speed setpoint [rpm]	
p1070	CI: Main setpoint [100 % ≙ p2000]	
p1071	CI: Main setpoint scaling [1 ≙ 100 %]	
r1073	CO: Main setpoint effective [100 % ≙ p2000]	
p1075	CI: Supplementary setpoint [100 % ≙ p2000]	
p1076	CI: Supplementary setpoint scaling [1 ≜ 100 %]	
r1077	CO: Supplementary setpoint effective [100 % ≙ p2000]	
r1078	CO: Total setpoint effective [100 % ≙ p2000]	
p1080	Minimum speed [rpm]	
p1082	Maximum speed [rpm]	
p1083	CO:Speed limit in positive direction of rotation [rpm]	
r1084	CO: Speed limit positive effective [100 % ≙ p2000]	
p1086	CO: Speed limit in negative direction of rotation [rpm]	
r1087	CO: Speed limit negative effective [100 % ≙ p2000]	
p1091	Skip speed 1 [rpm]	
p1092	Skip speed 2 [rpm]	
p1101	Skip speed bandwidth [rpm]	
p1110	BI: Inhibit negative direction	
p1111	BI: Inhibit positive direction	
p1113	BI: Setpoint inversion	
r1114	CO: Setpoint after the direction limiting [100 % ≙ p2000]	
r1119	CO: Ramp-function generator setpoint at the input [100 % ≙ p2000]	

P-No.	Note		
	n _{max} (P1082) Setpoint P1120 P1121		
p1120	Ramp-function generator ramp-up time [s]		
p1121	Ramp-function generator ramp-down time [s]		
p1130	Ramp-function generator initial rounding-off time [s]		
p1131	Ramp-function generator final rounding-off time [s]		
p1134	Ramp-function generator rounding-off type		
	0 Continuous smoothing		
	1 Discontinuous smoothing		
p1135	OFF3 ramp-down time [s]		
p1136	OFF3 initial rounding-off time [s]		
p1137	OFF3 final rounding-off time [s]		
p1140	BI: Ramp-function generator enable		
p1141	BI: Continue ramp-function generator		
p1142	BI: Speed setpoint enable		
r1149	CO: Ramp-function generator acceleration [100 % ≙ p2007]		
r1170	CO: Speed controller setpoint sum [100 % ≙ p2000]		
r1198	CO/BO: Control word, setpoint channel		
	Functions (e.g. motor holding brake)		
p1200	Flying restart operating mode		
	0 Flying restart inactive		
	1 Flying restart always active (start in setpoint direction)		
	4 Flying restart always active (start only in setpoint direction)		
p1201	BI: Flying restart enable signal source		
p1202	Flying restart search current [100 % ≙ r0331]		
p1203	Flying restart search rate factor [%]		
	A higher value results in a longer search time.		
p1206	Set fault number without automatic restart		
p1210	Automatic restart mode		
	0 Inhibit automatic restart		
	1 Acknowledge all faults without restarting		



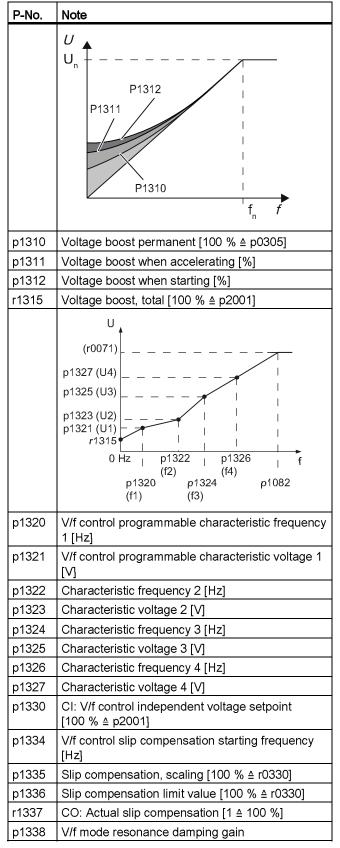


P-No.	Note		
	4	Restart after line supply failure, without additional start attempts	
	6	Restart after fault with additional start attempts	
	14	Restart after line supply failure following manual acknowledgement	
	16	Restart after fault following manual acknowledgement	
	26	Acknowledging all faults and restarting for an ON command	
p1211	Aut	omatic restart, start attempts	
p1212	Aut	omatic restart, delay time start attempts [s]	
p1213	Aut	omatic restart, monitoring time [s]	
p1215	Mot	or holding brake configuration	
	0	No motor holding brake being used	
	3	Motor holding brake like sequential control, connection via BICO	
p1216	Mot	or holding brake, opening time [ms]	
p1217	Motor holding brake, closing time [ms]		
p1230	BI:	DC braking activation	
p1231	DC	braking configuration	
	0	No function	
	4	DC braking	
	14	DC braking below starting speed	
p1232	DC	braking, braking current [A]	
p1233	DC	braking time [s]	
p1234	Spe	ed at the start of DC braking [rpm]	
r1239	CO/BO: DC braking status word		
p1240		controller or V _{DC} monitoring configuration	
	0	Inhibit V _{DC} controller	
	1	Enable V _{DC_max} controller	
	2	Enable $V_{DC_{min}}$ controller (kinetic buffering)	
	3	Enable $V_{DC_{min}}$ controller and $V_{DC_{max}}$ controller	
r1242	V _{DC_max} controller switch-in level [100 % ≙ p2001]		
p1243	V _{DC_max} controller dynamic factor [%]		
p1245	V _{DC_min} controller switch-in level (kinetic buffering) [%]		
r1246	V _{DC_min} controller switch-in level (kinetic buffering) [100 % ≜ p2001]		
p1247	V _{DC_min} controller dynamic factor (kinetic buffering) [%]		
p1249	V _{DC_max} controller speed threshold [rpm]		
p1254	V _{DC_max} controller automatic ON level detection		

P-No.	Note			
	1	Automatic detection enabled		
p1255	V _{DC_min} controller time threshold [s]			
p1256		_min controller response (kinetic buffering)		
	0	Buffer V _{DC} until undervoltage, n <p1257 →<br="">F07405</p1257>		
	1	Buffer V _{DC} until undervoltage, n <p1257 f07405,="" t="" →="">p1255 → F07406</p1257>		
p1257	VDC	_min controller speed threshold [rpm]		
p1280	V _{DC} (V/f	controller or V_{DC} monitoring configuration)		
	0	Inhibit V _{DC} controller		
	1	Enable V _{DC_max} controller		
	2	Enable V _{DC_min} controller (kinetic buffering)		
	3	Enable $V_{DC_{min}}$ controller and $V_{DC_{max}}$ controller		
r1282		V _{DC_max} controller switch-in level (V/f) [100 % ≙ p2001]		
p1283	VDC	_ _{max} controller dynamic factor (V/f) [%]		
p1285		V _{DC_min} controller switch-in level (kinetic buffering) (V/f) [%]		
r1286		V _{DC_min} controller switch-in level (kinetic buffering) (V/f) [100 % ≙ p2001]		
p1287		_{_min} controller dynamic factor (kinetic ering) (V/f) [%]		
p1294		_ _{max} controller automatic detection ON signal		
	1	Automatic detection enabled		
		V/f control		
p1300	Ope	en-loop/closed-loop control operating mode		
	0	V/f control with linear characteristic		
	1	V/f control with linear characteristic and FCC		
	2	V/f control with parabolic characteristic		
	3	V/f control with parameterizable characteristic		
	4	V/f control with linear characteristic and ECO		
	5	V/f control for drive requiring a precise frequency (e.g. textiles)		
	6	V/f control for drive requiring a precise frequency and FCC		
	7	V/f control for parabolic characteristic and ECO		
	19	V/f control with independent voltage setpoint		
	20	Speed control (without encoder)		







P-No.	Note		
p1340	I _{max} frequency controller proportional gain		
p1341	I _{max} frequency controller integral time [s]		
r1343	CO: I_max controller frequency output [100 % ≙ p2000]		
p1351	CO: Motor holding brake starting frequency [1 ≙ 100 %]		
p1352	CI: Motor holding brake starting frequency [1 ≙ 100 %]		
	Vector control		
r1438	CO: Speed controller speed setpoint [100 % ≙ p2000]		
p1452	Speed controller speed actual value smoothing time (SLVC) [ms]		
p1470	Speed controller encoderless operation P gain		
p1472	Speed controller sensorless operation integral time [ms]		
p1475	CI: Speed controller torque setting value for motor holding brake [100 % ≙ p2003]		
r1482	CO: Speed controller I torque output [100 % ≙ p2003]		
r1493	CO: Moment of inertia, total		
p1496	Acceleration pre-control scaling [%]		
p1511	CI: Supplementary torque 1 [100 % ≙ p2003]		
r1516	CO: Supplementary torque and acceleration torque [100 % ≙ p2003]		
p1520	CO: Torque limit upper [Nm]		
p1521	CO: Torque limit lower [Nm]		
p1522	CI: Torque limit upper [100 % ≙ p2003]		
p1523	CI: Torque limit lower [100 % ≙ p2003]		
p1524	CO: Torque limit upper/motoring scaling [1 ≙ 100 %]		
p1525	CO: Torque limit lower scaling [1 ≙ 100 %]		
r1526	CO: Torque limit upper without offset [100 % ≙ p2003]		
r1527	CO: Torque limit lower without offset [100 % ≙ p2003]		
p1530	Power limit motoring [kW]		
p1531	Power limit regenerative [kW]		
r1538	CO: Upper effective torque limit [100 % ≙ p2003]		
r1539	CO: Lower effective torque limit [100 % ≙ p2003]		
r1547	CO: Torque limit for speed controller output		
	[0] Upper limit [100 % ≙ p2003]		
	[1] Lower limit [100 % ≙ p2003]		





P-No.	Note		
p1552	Cl: Torque limit upper scaling without offset [1 ≙ 100 %]		
p1554	CI: Torque limit lower scaling without offset [1 ≙ 100 %]		
p1570	CO: Flux setpoint [1 ≙ 100 %]		
p1571	CI: Supplementary flux setpoint [100 % ≙ p2003]		
p1580	Efficiency optimization [%]		
r1598	CO: Flux setpoint total [1 ≙ 100 %]		
p1610	Torque setpoint static (SLVC) [100 % ≙ r0333]		
p1611	Supplementary accelerating torque (SLVC) [100 % ≙ r0333]		
r1732	CO: Direct-axis voltage setpoint [100 % ≙ p2001]		
r1733	CO: Quadrature-axis voltage setpoint [100 % ≙ p2001]		
p1745	Motor model error threshold stall detection [%]		
p1784	Motor model feedback scaling [%]		
	Gating unit		
p1800	Pulse frequency setpoint [kHz]		
r1801	CO: Pulse frequency [100 % ≜ p2000]		
p1820	Reverse the output phase sequence		
	1 On		
	Motor identification		
p1900	Motor data identification and rotating measurement		
	0 Inhibited		
	1 Identify the motor data at standstill and with the motor rotating		
	2 Identify motor data at standstill		
	3 Identify motor data with the motor rotating		
p1909	Motor data identification control word		
p1910	Motor data identification selection		
p1959	Rotating measurement configuration		
p1960	Rotating measurement selection		
	0 Inhibited		
	1 Rotating measurement in encoderless operation		
	3 Speed controller optimization in encoderless operation		
p1961	Saturation characteristic speed to determine [%]		
p1965	Speed_ctrl_opt speed [100 % ≙ p0310]		
p1967	Speed_ctrl_opt dynamic factor [%]		
	Reference values		

P-No.	Not	e				
p2000	Reference speed reference frequency [rpm]					
p2001	Reference voltage [V]					
p2002	Ref	Reference current [A]				
p2003	Ref	erence torque [Nm]				
r2004	Ref	erence power				
p2006	Ref	erence temperature [°C]			
p2010	Cor	mmissioning interface	baud	rate		
p2011	Cor	mmissioning interface	addre	SS		
p2016	CI:	Comm IF USS PZD s	end w	ord		
		USS or Modbu	IS RT	J		
p2020	Fiel	dbus interface baud r	ate:			
	4	2400 baud	5	4800 baud		
	6	9600 baud	7	19200 baud		
	8	38400 baud	9	57600 baud		
	10	76800 baud	11	93750 baud		
	12	115200 baud	13	187500 baud		
p2021	Fiel	Fieldbus interface address				
p2022	Fiel	dbus interface USS F	PZD nu	umber		
p2023	Fiel	Fieldbus interface USS PKW number				
	0	PKW 0 words	3	PKW 3 words		
	4	PKW 4 words	127	PKW variable		
p2024	Fiel	Fieldbus interface times [ms]				
	[0]					
	[1]	Character delay time	е			
	[2]	Telegram pause tim	е			
r2029	Fieldbus interface error statistics					
	[0]					
	[1]	Number of rejected	telegra	ams		
	[2]					
	[3]					
	[4]					
	[5]					
	[6]					
	[7] Number of length errors					
p2030	Fieldbus interface protocol selection					
	0 No protocol					
	1					
	2					
	3					
	4					
r2032	Master control, control word effective					

Frequency inverter Getting Started, 01/2011, FW 4.4, A5E02999802A AB





P-No.	Note					
	.00	ON / OFF1				
	.01	OFF2 inactive				
	.02	OFF3 inactive				
	.03	Operation enable				
	.04	Ramp-function generator enable				
	.05	Start ramp-function generator				
	.06	Speed setpoint enable				
	.07	Acknowledge fault				
	.08	Jog bit 0				
	.09	Jog bit 1				
	.10	Master control by PLC				
p2037	PRC	Fldrive STW1.10 = 0 mode				
		Freeze setpoints and further process sign-of- life				
	1	Freeze setpoints and sign-of-life				
	2	Setpoints are not frozen				
p2038	PRC	Fldrive STW/ZSW interface mode				
	0	SINAMICS				
	2	VIK-NAMUR				
p2040	Field	Ibus interface monitoring time [ms]				
		PROFIBUS, PROFIdrive				
p2042	PRC	DFIBUS ID Number				
	0	SINAMICS				
	2	VIK-NAMUR				
r2043	BO:	BO: PROFIdrive PZD state				
	.00	Setpoint failure				
	.02	Fieldbus operational				
p2044	PRC) Fldrive fault delay [s]				
p2047	PRC	FIBUS additional monitoring time [ms]				
r2050	CO:	PROFIdrive PZD receive word				
	[0]	PZD 1 [7] PZD 8				
p2051	CI: F	PROFIdrive PZD send word				
	[0]	PZD 1 [7] PZD 8				
r2053	PRC	Fldrive diagnostics send PZD word				
	[0]	PZD 1 [7] PZD 8				
r2054	PRC	FIBUS status				
	0	OFF				
	1	No connection (search for baud rate)				
	2	Connection OK (baud rate found)				
		Cyclic connection with master (data exchange)				
1	4	Cyclic data OK				

D No	Note				
P-No.					
r2055	PROFIBUS diagnosis standard				
	[0] Master bus address				
	[1] Master input total length bytes				
	[2] Master output total length bytes				
r2074	PROFIdrive diagnostics bus address PZD receive				
0075	[0] PZD 1 [7] PZD 8				
r2075	PROFIdrive diagnostics telegram offset PZD receive				
	[0] PZD 1 [7] PZD 8				
r2076	PROFIdrive diagnostics telegram offset PZD send				
	[0] PZD 1 [7] PZD 8				
r2077	PROFIBUS diagnostics peer-to-peer data transfer addresses				
p2079	PROFIdrive PZD telegram selection extended				
	See p0922				
p2080	BI: Binector-connector converter, status word 1				
	The individual bits are combined to form status word 1.				
p2088	Binector-connector converter, invert status word				
r2089	CO: Send binector-connector converter status word				
	[0] Status word 1				
	[1] Status word 2				
	[2] Free status word 3				
	[3] Free status word 4				
	[4] Free status word 5				
r2090	BO: PROFIdrive PZD1 receive bit-serial				
r2091	BO: PROFIdrive PZD2 receive bit-serial				
r2092	BO: PROFIdrive PZD3 receive bit-serial				
r2093	BO: PROFIdrive PZD4 receive bit-serial				
r2094	BO: Connector-binector converter binector output				
r2095	BO: Connector-binector converter binector output				
	Faults (Part 2) and alarms				
p2100	Setting the fault number for fault response				
p2101	Setting the fault response				
	0 None 1 OFF1				
	2 OFF2 3 OFF3				
	5 STOP2 6 DC braking				
p2103	BI: 1. Acknowledge faults				
p2104	BI: 2. Acknowledge faults				
p2106	BI: External fault 1				
r2110	Alarm number				





P-No.	Note		
p2111	Alarm counter		
p2112	Bl: External alarm 1		
r2122	Alarm code		
r2123	Alarm time received [ms]		
r2124	Alarm value		
r2125	Alarm time removed [ms]		
p2126	Setting fault number for acknowledge mode		
p2127	Sets acknowledgement mode		
p2128	Selecting fault/alarm code for trigger		
r2129	CO/BO: Trigger word for faults and alarms		
r2130	Fault time received in days		
r2133	Fault value for float values		
r2134	Alarm value for float values		
r2135	CO/BO: Status word, faults/alarms 2		
r2136	Fault time removed in days		
r2138	CO/BO: Control word, faults/alarms		
r2139	CO/BO: Status word, faults/alarms 1		
r2169	CO: Actual speed smoothed signals		
r2197	CO/BO: Status word monitoring functions 1		
r2198	CO/BO: Status word monitoring 2		
r2199	CO/BO: Status word monitoring 3		
	Technology controller		
p2200	BI: Technology controller enable		
p2201	CO: Techn. controller fixed value 1 [1 ≙ 100%]		
p2202	CO: Techn. controller fixed value 2 [1 ≙ 100%]		
p2203	CO: Techn. controller fixed value 3 [1 ≙ 100%]		
p2204	CO: Techn. controller fixed value 4 [1 ≙ 100%]		
p2205	CO: Techn. controller fixed value 5 [1 ≙ 100%]		
p2206	CO: Techn. controller fixed value 6 [1 ≙ 100%]		
p2207	CO: Techn. controller fixed value 7 [1 ≙ 100%]		
p2208	CO: Techn. controller fixed value 8 [1 ≙ 100%]		
p2209	CO: Techn. controller fixed value 9 [1 ≙ 100%]		
p2210	CO: Techn. controller fixed value 10 [1 ≙ 100%]		
p2211	CO: Techn. controller fixed value 11 [1 ≜ 100%]		
p2212	CO: Techn. controller fixed value 12 [1 ≙ 100%]		
p2213	CO: Techn. controller fixed value 13 [1 ≙ 100%]		
p2214	CO: Techn. controller fixed value 14 [1 ≙ 100%]		
p2215	CO: Techn. controller fixed value 15 [1 ≙ 100%]		
p2216	Techn. controller fixed value selection method		
	0 Fixed value selection direct		
	1 Fixed value selection binary		

P-No.	Note		
p2220		echn. controller fixed value selection bit 0	
p2220	BI: Techn. controller fixed value selection bit 0		
p2222	BI: Techn. controller fixed value selection bit 1 BI: Techn. controller fixed value selection bit 2		
p2222		echn. controller fixed value selection bit 2	
r2224		Fechn. controller fixed value active [1 ≙	
	100%	5]	
r2225		O: Techn. controller fixed value selection s word	
r2229	Tech	n. controller number currently	
p2230		n. controller motorized potentiometer guration	
	.00	Storage active	
	.02	Initial rounding active	
	.03	Non-volatile data save active for p2230.0 = 1	
	.04	Ramp-function generator always active	
r2231		n. controller motorized potentiometer int memory	
p2235		echn. controller motorized potentiometer int up	
p2236		echn. controller motorized potentiometer int down	
p2237		n. controller motorized potentiometer num value [%]	
p2238	Techn. controller motorized potentiometer minimum value [%]		
p2240	Techi value	n. controller motorized potentiometer start [%]	
r2245	CO: Techn. controller motorized potentiometer setpoint before RFG [1 ≙ 100%]		
p2247	Techn. controller motorized potentiometer ramp- up time [s]		
p2248	Techn. controller motorized potentiometer ramp- down time [s]		
r2250	CO: Techn. controller motorized potentiometer setpoint after RFG [1 ≙ 100%]		
p2251	Tech	n. controller mode	
	0 Techn. controller as main speed setpoint		
		Fechn. controller as additional speed	
p2253	CI: Techn. controller setpoint 1 [1 ≙ 100%]		
p2254	Cl: Techn. controller setpoint 2 [1 ≙ 100%]		
p2255	Techn. controller setpoint 1 scaling [%]		
p2256	Techn. controller setpoint 2 scaling [%]		
1	Techn. controller ramp-up time [s]		
p2257	Techi	n. controller ramp-up time [s]	





P-No.	Note			
r2260	CO: Techn. controller setpoint after ramp function generator [1 ≙ 100%]			
p2261	Techn. controller setpoint filter time constant [s]			
p2263	Techn. controller type			
p2200	0 D component in the actual value signal			
	1 D component in the fault signal			
p2264	Cl: Techn. controller actual value [1 ≙ 100%]			
p2265	Techn. controller actual value filter time constant			
•	[s]			
r2266	CO: Techn. controller actual value after filter [1 ≙ 100%]			
p2267	Techn. controller upper limit actual value [1 ≙ 100%]			
p2268	Techn. controller lower limit actual value [1 ≙ 100%]			
p2269	Techn. ontroller gain actual value [%]			
p2270	Techn. controller actual value function selection			
	0 No function 1 \sqrt{x}			
	2 X ² 3 X ³			
p2271	Techn. controller actual value inversion (sensor type)			
	1 In version of the technology controller actual value signal			
r2272	CO: Techn. controller actual value scaled [1 ≙ 100%]			
r2273	CO: Techn. controller error [1 ≙ 100%]			
p2274	Techn. controller actual differentiation time constant [s]			
p2280	Techn. controller proportional gain			
p2285	Techn. controller integral time [s]			
p2286	BI: Hold techn. controller integrator			
p2289	CI: Techn. controller pre-control signal [1 ≙ 100%]			
p2291	CO: Techn. controller maximum limit [1 ≙ 100%]			
p2292	CO: Techn. controller minimum limit [1 ≙ 100%]			
p2293	Techn. controller ramp-up/ramp-down time [s]			
r2294	CO: Techn. controller output signal [1 ≙ 100%]			
p2295	CO: Techn. controller output scaling [1 ≙ 100%]			
p2296	CI: Techn. controller output scaling [1 ≙ 100%]			
p2297	Cl: Techn. controller maximum limit signal source [1 ≙ 100%]			
p2298	Cl: Techn. controller minimum limit signal source [1 ≙ 100%]			
p2299	CI: Techn. controller limit offset [1 ≙ 100%]			
p2302	Techn. controller output signal start value [%]			
p2306	Techn. controller fault signal inversion			

P-No.	Note		
	1	Inversion of the techn. controller fault signal	
r2344		Techn. controller last speed setpoint oothed) [1 ≙ 100%]	
p2345	Techn. controller fault response		
	0	Function inhibited	
	1	For a fault: change over to r2344 (or p2302)	
	2	For a fault: Change over to p2215	
r2349	CO	BO: Techn. controller status word	
p2900	CO:	Fixed value 1 [%]	
p2901	CO:	Fixed value 2 [%]	
r2902	CO:	Fixed values [%]	
p2930	CO:	Fixed value M [Nm]	
		Messages	
r3113	CO	/BO: NAMUR message bit bar	
		Motor characteristic	
p3320		d flow machine P = f(n), Y coordinate: P flow point 1	
p3321		d flow machine P = f(n), X coordinate: n flow point 1	
p3322	P = f(n), Y coordinate: P flow 2%, point 2		
p3323	P = f(n), X coordinate: n flow 2%, point 2		
p3324	P = f(n), Y coordinate: P flow 3%, point 3		
p3325	P = f(n), X coordinate: n flow 3%, point 3		
p3326	P =	f(n), Y coordinate: P flow 4%, point 4	
p3327	P =	f(n), X coordinate: n flow 4%, point 4	
p3328	P =	f(n), Y coordinate: P flow 5%, point 5	
p3329	P =	f(n), X coordinate: n flow 5%, point 5	
		Two/three wire control	
p3330	BI: 2	2-3 wire control 1	
p3331	BI: 2-3 wire control 2		
p3332	BI: 2-3 wire control 3		
r3333 CO/BO: 2-3 wire output		BO: 2-3 wire output	
	.00	2-3 wire ON	
	.01	2-3 wire reverse	
	.02	2-3 wire ON / invert	
	.03 2-3 wire reverse/invert		
p3334	2-3	wire selection	
	0	No 2-3 wire control	
	1	1 2-wire forward/backward 1	
	2	2-wire forward/backward 2	





P-No.	Note							
	3	3-wire enable	e / fc	rwar	d / b	ackw	/ard	
	4	3-wire enable						
	Compound braking							
p3856	Cor	npound brakir		irren	- t [%]			
r3859		/BO: Compou	-			itus v	word	
	100	· · · · · · · · · · · · · · · · · · ·			-		NOIG	
		Administra	ition	para	ame	ters		
p3900	Cor	npletion of qu	ick c	omm	issio	ning		
r3925	lder	ntification final	disp	olay				
p3950	Ser	vice paramete	ers					
p3981	Fau	lts, acknowle	dge o	drive	obje	ct		
p3985	Mas	ster control mo	ode s	selec	tion			
r3996	Par	ameter write i	nhibi	t sta	tus			
p7760	Adju	ustable param	neter	s wri	te pro	otect	ion	
	1	Active						
r8570	Мас	cro drive objec	ct					
		CA	۹No	pen				
r8600	CAI	N Device Type	e					
r8601		N Error Regist						
p8602	CAN SYNC-Object							
p8603	CAN COB-ID Emergency Message [hex]							
p8604	CAN Node Guarding							
p8606	CAN Producer Heartbeat Time [ms]							
r8607	CAI	N Identity Obj	ect					
p8608	CAI	CAN Clear Bus Off Error						
p8609	CAI	CAN Error Behavior						
r8610	CA	N First Server	SDC)				
p8611	CAI	N Pre-defined	Errc	r Fie	ld [h	ex]		
p8620	CAI	N Node-ID						
r8621	CAI	Node-ID eff	ectiv	е				
p8622	CAI	V bit rate [kBit	:/s]					
	0	1000	1	800			2	500
	3	250	4	125	I.		5	50
	6	20	7	10				•
p8623	CAN Bit Timing selection [hex]							
p8630	CAN virtual objects							
p8641	CAN Abort Connection Option Code							
	0 No response 1 OFF1							
	2	OFF2			3	OF	F3	
r8680	CAN Diagnosis Hardware							
p8684	CAN NMT state after booting							

P-No.	Note	
p8685	CAN NMT state	
p8699	CAN RPDO monitoring time [ms]	
p8700	CAN Receive PDO 1 [hex]	
p8701	CAN Receive PDO 2 [hex]	
p8702	CAN Receive PDO 3 [hex]	
p8703	CAN Receive PDO 4 [hex]	
p8704	CAN Receive PDO 5 [hex]	
p8705	CAN Receive PDO 6 [hex]	
p8706	CAN Receive PDO 7 [hex]	
p8707	CAN Receive PDO 8 [hex]	
p8710	CAN Receive Mapping for RPDO 1 [hex]	
p8711	CAN Receive Mapping for RPDO 2 [hex]	
p8712	CAN Receive Mapping for RPDO 3 [hex]	
p8713	CAN Receive Mapping for RPDO 4 [hex]	
p8714	CAN Receive Mapping for RPDO 5 [hex]	
p8715	CAN Receive Mapping for RPDO 6 [hex]	
p8716	CAN Receive Mapping for RPDO 7 [hex]	
p8717	CAN Receive Mapping for RPDO 8 [hex]	
p8720	CAN Transmit PDO 1 [hex]	
p8721	CAN Transmit PDO 2 [hex]	
p8722	CAN Transmit PDO 3 [hex]	
p8723	CAN Transmit PDO 4 [hex]	
p8724	CAN Transmit PDO 5 [hex]	
p8725	CAN Transmit PDO 6 [hex]	
p8726	CAN Transmit PDO 7 [hex]	
p8727	CAN Transmit PDO 8 [hex]	
p8730	CAN Transmit Mapping for TPDO 1 [hex]	
p8731	CAN Transmit Mapping for TPDO 2 [hex]	
p8732	CAN Transmit Mapping for TPDO 3 [hex]	
p8733	CAN Transmit Mapping for TPDO 4 [hex]	
p8734	CAN Transmit Mapping for TPDO 5 [hex]	
p8735	CAN Transmit Mapping for TPDO 6 [hex]	
p8736	CAN Transmit Mapping for TPDO 7 [hex]	
p8737	CAN Transmit Mapping for TPDO 8 [hex]	
p8741	CAN PDO configuration acknowledgment	
p8744	CAN PDO Mapping Configuration	
	1: Predefined connection set	
	2: Free PDO mapping	
r8750	CAN mapped receive objects 16 bit	
r8751	CAN mapped receive objects 16 bit	
r8784	CO: CAN status word	
p8785	BI: CAN status word bit 8	





BI: CAN status word bit 14		
BI: CAN status word bit 15		
CAN control word - auto interconnection		
CAN control word		
CAN Target Torque		
PROFIdrive		
Identification and Maintenance 0		
USB memory access		
Parameter consistency and storage		
Safely remove memory card		
0 No memory card inserted		
1 Memory card inserted		
2 Request "safe removal" of the memory card		
3 "Safe removal" possible		
100 "Safe removal" not possible due to access		
Safely remove memory card status		
Set valid macro		
BICO interconnections, search signal source		
BICO interconnections, search signal source number		
BICO interconnections, search signal source first index		
Safety Integrated		
SI enable, functions integrated in the drive (processor 1)		
SI PROFIsafe address (processor 1)		
SI F-DI changeover, tolerance time (processor 1) [ms]		
SI STO debounce time (processor 1) [ms]		
SI forced checking procedure timer [h]		
SI forced checking procedure remaining time		
SI copy function		
Acknowledge SI data change		
SI password input [hex]		
SI password new [hex]		
SI password acknowledgment [hex]		
SI version, safety functions integrated in the drive (processor 1)		
SI common functions (processor 1)		
CO/BO: SI status (processor 1)		

P-No.	Note		
r9773	CO/BO: SI status (processor 1 + processor 2)		
r9780	SI monitoring clock cycle (processor 1)		
r9781	SI checksum to check changes (processor 1)		
r9782	SI time stamp to check changes (processor 1)		
r9794	SI crosswise comparison list (processor 1)		
r9795	SI diagnostics, STOP F (processor 1)		
r9798	SI actual checksum SI parameters (processor 1)		
p9799	SI reference checksum SI parameters (processor 1)		
p9801	SI enable, functions integrated in the drive (processor 2)		
p9810	SI PROFIsafe address (processor 2)		
p9850	SI F-DI changeover, tolerance time (processor 2)		
p9851	SI STO debounce time (processor 2)		
r9871	SI common functions (processor 2)		
r9872	CO/BO: SI status (Power Module)		
r9898	SI actual checksum SI parameters (processor 2)		
p9899	SI reference checksum SI parameters (processor 2)		
	Diagnostics (internal)		
r9976	System utilization		
	[1] Computation time utilization		
	[5] Highest gross utilization		





Trouble shooting

6.1 List of alarms and faults

Axxxxx Alarm Fyyyyy: Fault

Number	Cause	Remedy
F01600	STOP A initiated	Select STO and then deselect again
F01650	Acceptance test required	Carry out acceptance test and create test certificate.
		Switch the Control Unit off and then on again.
F01659	Write task for parameter rejected	Cause: A parameter reset was selected. The fail-safe parameters have not yet been reset, as the safety functions are enabled
		Remedy: block safety functions or reset fail-safe parameters (p0970 = 5), then reset the drive parameters once again.
A01666	Static 1 signal on the F-DI for secure acknowledgement	Setting F-DI to logical 0 signal
A01698	Commissioning mode active for safety functions	This message is withdrawn after the safety functions have been commissioned
A01699	Shutdown path test required	After the next time that the "STO" function is deselected, the message is withdrawn and the monitoring time is reset
F30600	STOP A initiated	Select STO and then deselect again

Table 6-1 The most important alarms and faults of the safety functions

Table 6- 2	The most important alarms and faults
------------	--------------------------------------

Number	Cause	Remedy
F01018	Power-up aborted more than	1. Switch the module off and on again.
	once	 After this fault has been output, the module is booted with the factory settings.
		3. Recommission the inverter.
A01028	Configuration error	Explanation: Parameterization on the memory card has been created with a different type of module (order number, MLFB)
		Check the module parameters and recommission if necessary.
F01033	Unit switchover: Reference parameter value invalid	Set the value of the reference parameter not equal to 0.0 (p0304, p0305, p0310, p0596, p2000, p2001, p2002, p2003, r2004).
F01034	Unit switchover: Calculation of the parameter values after reference value change unsuccessful	Select the value of the reference parameter so that the parameters involved can be calculated in the per unit notation (p0304, p0305, p0310, p0596, p2000, p2001, p2002, p2003, r2004).
F01122	Frequency at the probe input too high	Reduce the frequency of the pulses at the probe input.





6.1 List of alarms and faults

Number	Cause	Remedy
A01590	Motor maintenance interval lapsed	Carry out the maintenance.
A01900	PROFIBUS: Configuration telegram faulty	Explanation: A PROFIBUS master is attempting to establish a connection with a faulty configuration telegram.
		Check the bus configuration on the master and slave side.
F01910	Fieldbus SS setpoint timeout	Check the bus connection and communication partner, e.g. switch the PROFIBUS master to the RUN status.
A01920	PROFIBUS: Cyclic connection	Explanation: The cyclic connection to PROFIBUS master is interrupted.
	interrupt	Establish the PROFIBUS connection and activate the PROFIBUS master with cyclic operation.
F03505	Analog input, wire break	Check the connection to the signal source for interrupts. Check the level of the signal supplied. The input current measured by the analog input can be read out in r0752.
A03520	Temperature sensor fault	Check that the sensor is connected correctly.
A05000 A05001 A05002 A05004 A05006	Power Module overtemperature	Check the following: - Is the ambient temperature within the defined limit values? - Are the load conditions and duty cycle configured accordingly? - Has the cooling failed?
F06310	Supply voltage (p0210) incorrectly parameterized	Check the parameterized supply voltage and if required change (p0210). Check the line voltage.
F07011	Motor overtemperature	Reduce the motor load.
		Check ambient temperature.
		Check sensor's wiring and connection.
A07012	I2t Motor Module	Check and if necessary reduce the motor load.
	overtemperature	Check the motor's ambient temperature.
		Check thermal time constant p0611
		Check overtemperature fault threshold p0605.
A07015	Motor temperature sensor alarm	Check that the sensor is connected correctly.
		Check the parameter assignment (p0601).
F07016	Motor temperature sensor fault	Make sure that the sensor is connected correctly.
		Check the parameterization (p0601).
F07086 F07088	Unit switchover: Parameter limit violation	Check the adapted parameter values and if required correct.
F07320	Automatic restart aborted	Increase the number of restart attempts (p1211). The current number of start attempts is shown in r1214.
		Increase the wait time in p1212 and/or monitoring time in p1213.
		Create ON command (p0840).
		Increase the monitoring time of the power unit or switch off (p0857).
		Reduce the wait time for resetting the fault counter p1213[1] so that fewer faults are registered in the time interval.
A07321	Automatic restart active	Explanation: The automatic restart (AR) is active. During voltage recovery and/or when remedying the causes of pending faults, the drive is automatically switched back on.
F07330	Search current measured too low	Increase search current (P1202), check motor connection.



Trouble shootin.

Number	Cause	Remedy
A07400	V _{DC_max} controller active	If the controller is not to intervene:
		Increase the ramp-down times.
		 Deactivate the V_{DC_max} controller (p1240 = 0 for vector control, p1280 = 0 for V/f control).
A07409	V/f control current limiting controller active	 The alarm automatically disappears after one of the following measures: Increase the current limit (p0640). Reduce load.
		Increase the ramp-up time to the speed setpoint.
F07426	Technology controller actual value limited	Adapt the limits to the signal level (p2267, p2268).Check the actual value scaling (p2264).
F07801	Motor overcurrent	Check current limits (p0640). U/f control: Check the current limiting controller (p1340 p1346). Increase acceleration ramp (p1120) or reduce load. Check motor and motor cables for short circuit and ground fault. Check motor for star-delta connection and rating plate parameterization. Check power unit / motor combination. Select flying restart function (p1200) if switched to rotating motor.
A07805	Drive: Power unit overload I2t	 Reduce the continuous load. Adapt the load cycle. Check the assignment of rated currents of the motor and power unit.
A07850	External alarm 1	The signal for "external alarm 1" has been triggered. Parameter p2112 defines the signal source of the external alarm. Remedy: Rectify the cause of this alarm.
F07901	Motor overspeed	Activate precontrol of the speed limiting controller (p1401 bit 7 = 1).
F07902	Motor stalled	Check whether the motor data has been parameterized correctly and perform motor identification. Check the current limits (p0640, r0067, r0289). If the current limits are too low, the drive cannot be magnetized.
		Check whether motor cables are disconnected during operation.
A07910	Motor overtemperature	Check the motor load. Check the motor's ambient temperature. Check the KTY84 sensor.
A07920	Torque/speed too low	The torque deviates from the torque/speed envelope curve.
A07921	Torque/speed too high	Check the connection between the motor and the load.
A07922	Torque/speed out of tolerance	Adapt the parameterization corresponding to the load.
F07923	Torque/speed too low	Check the connection between the motor and the load.Adapt the parameterization corresponding to the load.
F07924	Torque/speed too high	
A07927	DC braking active	Not required
A07980	Rotary measurement activated	Not required
, (0, 000	ristary measurement activated	Triocrogenoe





6.1 List of alarms and faults

Number	Cause	Remedy		
A07981	No enabling for rotary	Acknowledge pending faults.		
	measurement	Establish missing enables (see r00002, r0046).		
A07991	Motor data identification activated	Switch on the motor and identify the motor data.		
F30001	Overcurrent	Check the following:		
		Motor data, if required, carry out commissioning		
		 Motor's connection method (Y / Δ) 		
		• U/f operation: Assignment of rated currents of motor and Power Module		
		Line quality		
		Make sure that the line commutating reactor is connected properly		
		Power cable connections		
		Power cables for short-circuit or ground fault		
		Power cable length		
		Line phases		
		If this doesn't help:		
		U/f operation: Increase the acceleration ramp		
		Reduce the load		
		Replace the power unit		
		Check the rated currents of the motor and Power Module.		
		Reduce current limit p0640.		
		When operating with U/f characteristic: Reduce p1341.		
F30011	Line phase failure	Check the inverter's input fuses.		
		Check the motor cables.		
F30015	Motor cable phase failure	Check the motor cables.		
		Increase the ramp-up or ramp-down time (p1120).		
F30021	Ground fault	Check the power cable connections.		
		Check the motor.		
		Check the current transformer.		
		• Check the cables and contacts of the brake connection (a wire might be broken).		
F30027	Time monitoring for DC link pre-	Check the supply voltage on the input terminals.		
	charging	Check the line voltage setting (p0210).		
F30035	Overtemperature, intake air	Check whether the fan is running.		
F30036 Overtemperature, inside area • Check the fan filter elements.		Check the fan filter elements.		
		• Check whether the ambient temperature is in the permissible range.		
F30037 Rectifier overtemperature See F30035 and, in addition:		See F30035 and, in addition:		
		Check the motor load.		
		Check the line phases		
A30049	Internal fan defective	Check the internal fan and if required replace.		



Trouble shooth S

Number	Cause	Remedy
A30502	DC link overvoltage	Check the device supply voltage (p0210).
		Check the line reactor dimensioning
A30920	Temperature sensor fault	Check that the sensor is connected correctly.

For further information, please refer to the List Manual.





6.2 Further information

Table 6- 3Technical Support

France	Germany	Italy	Spain	United Kingdom	
+33 (0) 821 801 122	+49 (0)911 895 7222	+39 (02) 24362000	+34 902 237 238	+44 161 446 5545	
Further service telephone numbers: Product support (http://support.automation.siemens.com/WW/view/en/4000024)					

Table 6-4 Manuals with further information

Information level	Manual	Content	Available languages	Download or order number
+ ++	Getting Started Operating instructions - inverter	(this manual) Installing, commissioning and operating the inverter. Description of inverter functions. Technical data.	English, German, Italian, French, Spanish, Turkish, Chinese	Documentation download (http://support.automation.siemens.c om/WW/view/en/36426537/133300) Order numbers: SD Manual Collection (DVD) • 6SL3298-0CA00-0MG0 Supplied once • 6SL3298-0CA10-0MG0 Update service for 1 year; supplied 4 times
+++	Function Manual Safety Integrated	Configuring PROFIsafe. Installing, commissioning and operating the integrated fail- safe function.	English, German	
+++	List manual	Complete list of parameters, alarms and faults. Graphic function block diagrams.	-	
+++	Operating instructions - BOP-2, IOP	Description of operator panel		

Table 6-5 Spare parts

		Order number
Spare part kit including 5 sets I/O terminals, 1 door set a	6SL3200-0SK40-0AA0	
Screening plates	Frame size A	6SL3266-1EA00-0KA0
	Frame size B	6SL3266-1EB00-0KA0
	Frame size C	6SL3266-1EC00-0KA0
1 set of connector plugs (mains, motor and breaking	Frame size A	6SL3200-0ST05-0AA0
resistor)	Frame size B	6SL3200-0ST06-0AA0
	Frame size C	6SL3200-0ST07-0AA0
Fan units	Frame size A	6SL3200-0SF12-0AA0
	Frame size B	6SL3200-0SF13-0AA0
	Frame size C	6SL3200-0SF14-0AA0
Top cover with built in fan	Frame size A	6SL3200-0SF40-0AA0
	Frame size B	6SL3200-0SF41-0AA0
	Frame size C	6SL3200-0SF42-0AA0









Siemens AG Industry Sector Drive Technologies Motion Control Systems Postfach 3180 91050 ERLANGEN GERMANY We reserve the right to make technical changes. © Siemens AG 2011

www.siemens.com/sinamics-g120